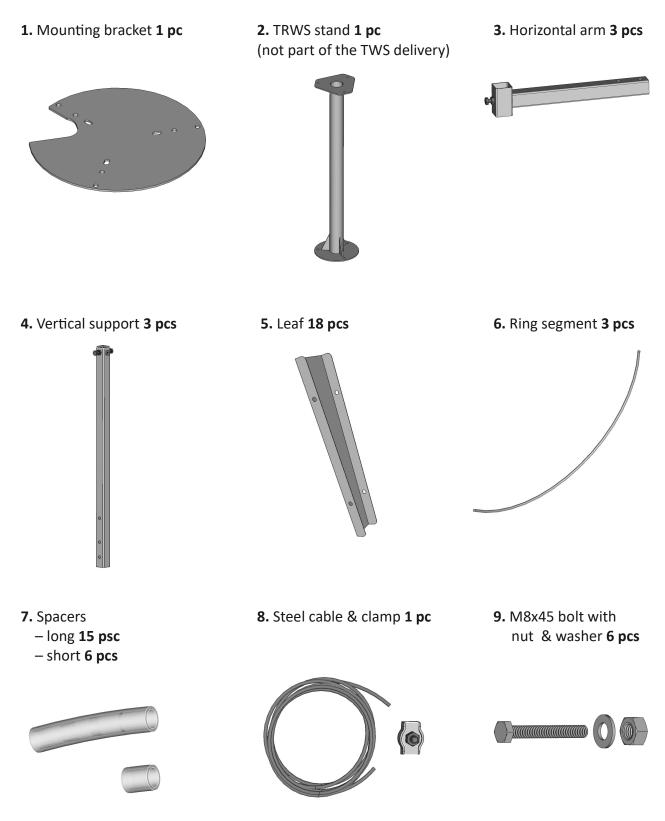


Follow these step-by-step instructions to assemble the TWS for your precipitation measurement system.

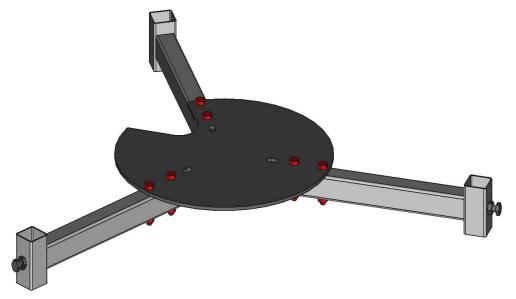
## Parts list:



## Assembly procedure:

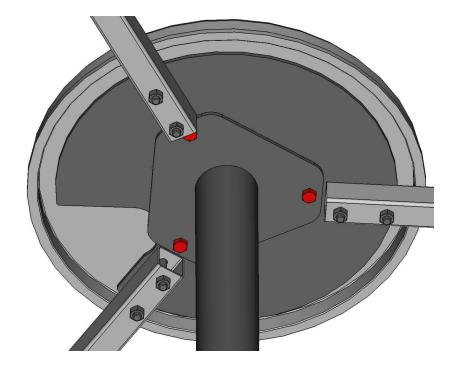
#### **1. Attach Horizontal Arms**

Attach 3 pcs Horizontal Arms (3) to the bottom side of the Mounting Bracket (1) using 6 pcs M8x50 bolts with washer & nut (9) for each arm. Tighten with a 13 mm wrench.



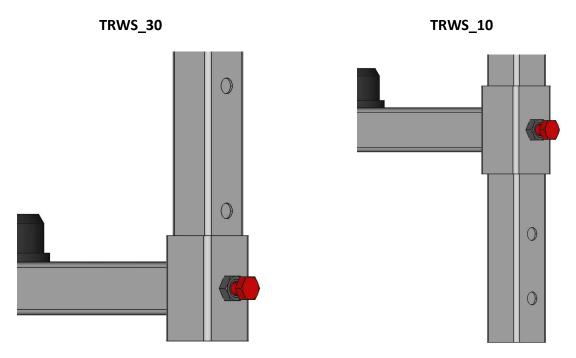
### 2. Fix the Mounting Bracket to the Stand

- Place the **Mounting Bracket** (1) on the upper flange of the **TRWS Stand** (2). Align the holes in the bracket with the matching holes in the stand flange.
- Position the **TRWS base** on top, ensuring its threaded holes align with the holes in the flange and the Mounting Bracket.
- Secure the base plate using three M8 bolts. Tighten with a 13 mm wrench.



#### 3. Attach Vertical Supports

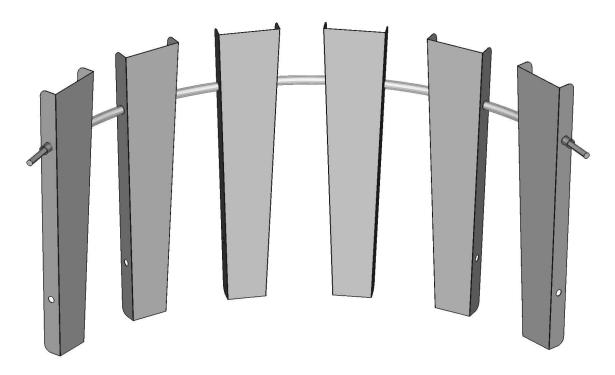
- Attach **3 Vertical Supports** (4) to the ends of the Horizontal Arms (3).
- Use the holes that correspond to your specific TRWS model:



• Tighten with a 13 mm wrench.

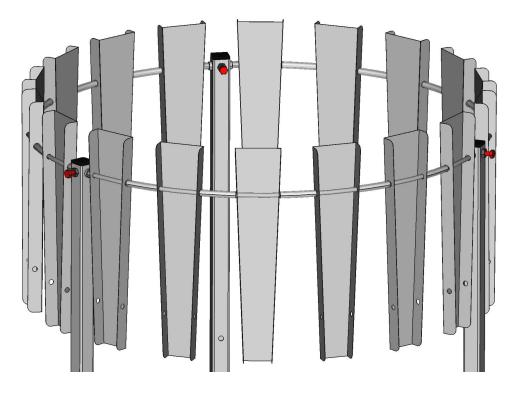
#### 4. Assemble the Ring Segments with Leaves and Spacers

- On each **Ring Segment** (6), alternately attach **Leaves** (5) and **Spacers** (7). Use the holes at the wider ends of the Leaves for attachment. Between **six leaves**, use **5 pcs of long spacers**, and on both ends, use **2 short spacers** each.
- Ensure the flat sides of the Leaves face inward, towards the rain gauge.



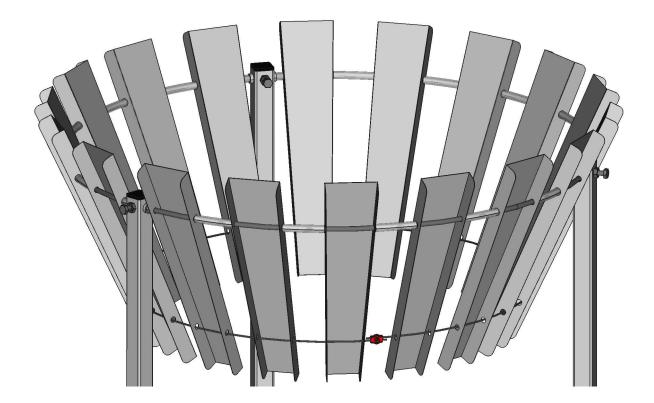
## 5. Attach the Ring Segments to Vertical Supports

- Insert the ends of each assembled **Ring Segment** (6) into the holes at the top of the Vertical Supports (4).
- Fix the Ring Segments in place using **M8 bolts** on the vertical arms. Tighten with a 13 mm wrench.

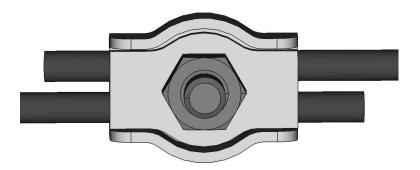


### 6. Install the Steel Cable

• Thread the Steel Cable (8) through the holes at the lower ends of each Leaf (5).



• Connect both ends of the cable using the provided clamp. Tighten with a 7 mm socket wrench.



# **Final Adjustments:**

- Verify that all bolts are tightened and the structure is stable.
- Ensure the Leaves are evenly spaced and properly aligned for optimal wind shielding.
- Make sure the stand is securely fastened and anchored to the ground to prevent the entire assembly from vibrating in the wind.